





Display Module SPECIFICATION Model: PV05710W0233L

Customer	
Customer NO.	
Approve By	

For Solution ---5.7 inch ;320(W)XRGBX240(H)

Owner:

Version: V01

Document ID: PV05710W0233L

Approved by









Record of Revisions

Rev	Date	Sub-Model	Description of change
Rev V01	Date Nov. 21th 2022	Sub-Model PV05710W0233L	Preliminary Product Specification was first issued.









Table of contents

- 1. General description
- 2. Absolute maximum ratings
- 3. Optical characteristics
- 4. Block diagram
- **5 Interface pin connection**
- 6. Electrical characteristics
- 7. Reliability test items
- 8. Outline dimension
- 9. General precaution
- 10. Package Specification
- 11. Visuals Specification:









1. General description

1.1 Introduction

Kingtech PV05710W0233L is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 5.7 (4:3) inch diagonally measured active display area with QVGA (320 horizontal by 240 vertical pixel) resolution.

1.2 Features

5.7(4:3 diagonal) inch configuration

18 bits TTL interface

LED Backlight

Up/Down, Left/Right reversion selection

RoHS Compliance

1.3 Applications

Mobile NB,GPS

Personal Navigation Device

Multimedia applications and Others AV system

1.4 General information

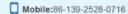
Item	Specification	Unit
Outline Dimension	104.6x 144.0x 12.8(Typ.)	mm
Display area	115.2(H) x 86.4(V)	mm
Number of Pixel	320 RGB(H) x 240(V)	pixels
Pixel pitch	0.36(H) x 0.36(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display mode	Normally white	
Surface treatment	Antiglare, Hard-Coating(3H) with EWV film	
Weight	200(Typ.)	g
Back-light	Single LED (Side-Light type)	
Power Consumption	2.5(Max.)	W

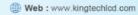
1.5 Mechanical Information

	item	Min.	Тур.	Max.	Unit
Module	Horizontal(H)	104.3	104.6	104.9	mm
Size	Vertical(V)	143.7	144.0	144.3	mm
	Depth(D)	12.6	12.8	13.0	mm











2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit.	Note
Power supply voltage	VDD	-0.3	7.0	V	GND=0
	VGH	0.3	40	V	GND=0
	VGL	-20	0.3	V	GND=0
	AVDD	-0.3	7.0	V	AGND=0
	VCOM	0	6	V	
Logic Signal Input Level	V1	-0.3	VDD+0.3	V	

2.1.2 Back-Light Unit

Item	Symbol	MIN.	TYP.	MAX.	Unit	Note
Forward voltage	Vf		9.6	10.5	V	(1)(2)(3)
Forward current	If		200		mA	(1)(2)(3)
Power Consumption	PBL		1920		mW	

Note:

(1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

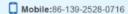
(2) Ta = $25 \pm 2^{\circ}$ C

(3) Test Condition: LED current 200 mA

2.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Remarks
Operating Temperature	Topa	-20	+70	$^{\circ}$ C	
Storage Temperature	Tstg	-30	+80	$^{\circ}$	









3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification:

3.1 Optical	specifice		1		1	1						
Item	Symbol	Temp.	Min.	Typ.	Max.	Unit	Co	ndition				
Response	Tr	25℃		15			0.00	0.0 (N-4-1.2)				
Time	Tf	25℃		35		msec	υ =υ ϶,φ=	0 ° (Note 1,3)				
G ()		25%	150	250			θ =0 °, φ=	o=0 ° LED:ON,				
Contrast Rate	Cr	25℃	150	250			LIGHT:	OFF(Note1,2)				
Brightness	YL	25℃	650	800		Cd/m2	(IL=2001	nA)(Note1,4)				
Visual angle range front	θ	25℃		De-gree				A≥10 LED:ON DFF(Note 1,4)				
and rear				(θ R)65	3		LIGHT.	7FF (NOTE 1,4)				
Visual angle				(A II) 5	n		4 -000 CI) > 10 I ED. ON				
range left and	θ	25℃	$\begin{array}{c c} (\theta \text{ U}) 50 \\ (\theta \text{ D}) 65 \end{array}$			De-gree	φ=90°, CR≥10 LED:ON LIGHT:OFF(Note 1,4)					
right				(0 0) 0	3		LIGHT:(210111.011(110tt 1,4)				
Brightness	BUNI			75		%	⋒ −0	(Noto 5.7)				
uniformity	DUNI			13		70	Θ =0(Note5,7)					
Visual angle				6:00			(Note 6)					
Item	Symbo	ol			Transm	nissive		Conditions				
			Min.		Ty	p.	Max.					
Dad	XR							Reference:				
Red	YR							LCD Panel,				
C	XG							CIE (x, y)				
Green	YG							chromaticity				
DI.	XB							(Note 1,4)				
Blue	YB											
**/1 *4	XW	0.	270		0.300	0	330					
White	YW	0.	290		0.320	0	0.350					

3.2 Measuring Condition

Measuring surrounding: dark room ,LED current IL: 200mA

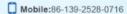
Ambient temperature: 25±2oC

15min. warm-up time.

3.3 Measuring Equipment

FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics. Measuring spot size: $20 \sim 21~\text{mm}$

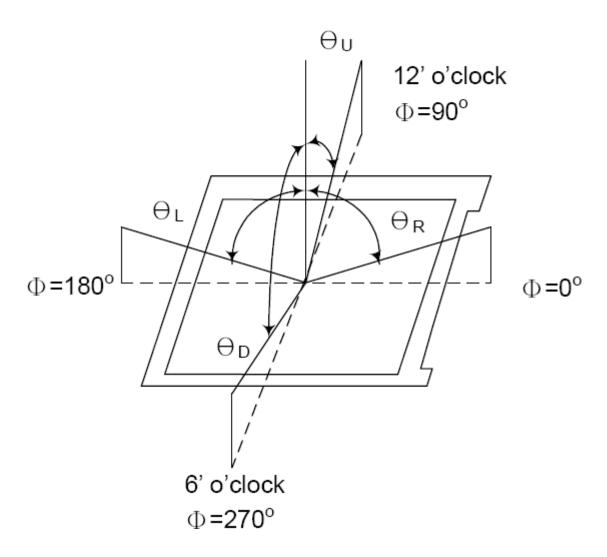




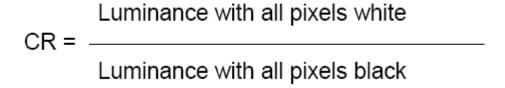




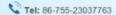
Note (1) Definition of Viewing Angle:

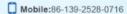


Note (2) Definition of Contrast Ratio (CR): Measured at the center point of panel





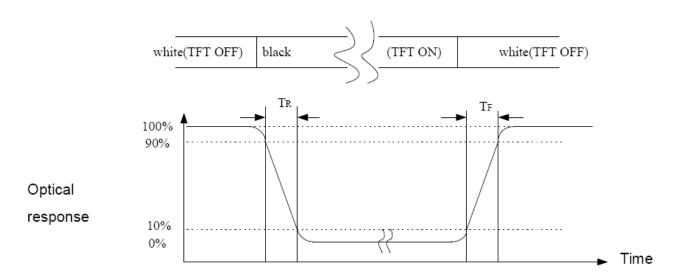




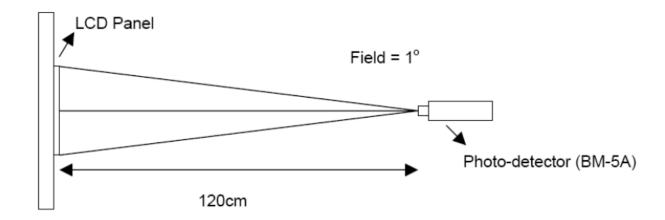




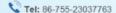
Note (3) Definition of Response Time: Sum of TR and TF

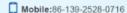


Note (4) Definition of optical measurement setup





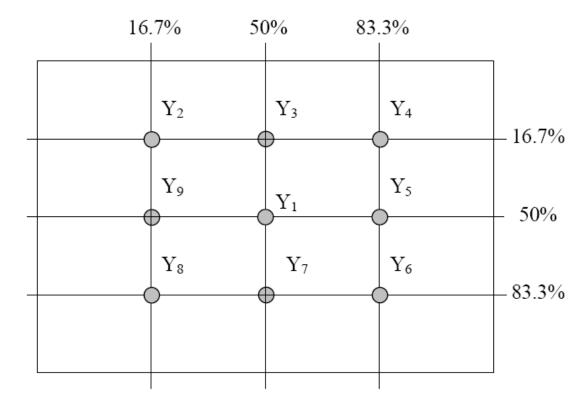








Note (5) Definition of brightness uniformity



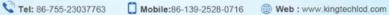
$$Luminance uniformity = \frac{\text{(Min Luminance of 9 points)}}{\text{(Max Luminance of 9 points)}} \times 100\%$$

Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optimal view direction).

Note (7) Measured at the brightness of the panel when all terminals of LCD panel are electrically open.

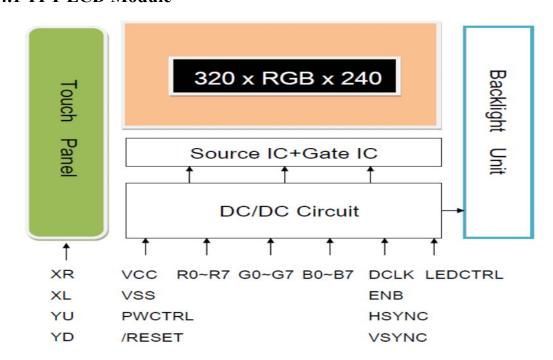








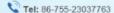
4.0 BLOCK DIAGRAM **4.1 TFT LCD Module**

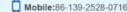


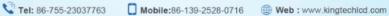
4.2 Pixel Format

	Color & Gray											Da	ta S	ign	al										
	Scale	R7	R6	R5	R4	R3	R2	R1	RO	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	В4	В3	B2	В1	во
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(127)	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
_	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(127)	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
blue	Blue(127)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:		:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1











5.0 INTERFACE PIN CONNECTION

5.1 TFT LCD ModuleCN2 (Input signal): FPC Down Connector: 5F2.2535E-A3821.133, or Equivalent 33pin.

Equivaler	-	10	T
Terminal	Symbol	Ю	Functions
No.	CND		
1	GND	P	Ground
2	DCLK	I	Sample clock
3	HS	I	Horizontal Sync Input
4	VS	I	Vertical Sync Input
5	GND	P	Ground
6	R0	I	Red data(LSB)
7	R1	I	Red data
8	R2	I	Red data
9	R3	I	Red data
10	R4	I	Red data
11	R5	I	Red data(MSB)
12	GND	P	Ground
13	G0	I	Green data (LSB)
14	G1	I	Green data
15	G2	I	Green data
16	G3	I	Green data
17	G4	I	Green data
18	G5	I	Green data(MSB)
19	GND	P	Ground
20	В0	I	Blue data(LSB)
21	B1	I	Blue data
22	B2	I	Blue data
23	В3	I	Blue data
24	B4	I	Blue data
25	B5	I	Blue data(MSB)
26	GND	P	Ground
27	DEN	I	Data Input Enable
28	VDD	P	Power for Digital Circuit
29	VDD	P	Power for Digital Circuit
30	LRC	I	Left / right selection
31	UDC	I	Up/down selection



Tel: 86-755-23037763







32	NC	/	No connection
33	GND	P	Power Ground

Note: I:input O: output P: Power

5.2 Backlight Unit

CN2 LED Power Source (BHSR-02VS-1) or equivalent

Mating connector:(SBHT-002T-P0.5) or equivalent

Terminal NO.	Symbol	Function
1	VL	LED Power supply(High Voltage)
2	GL	LED Power supply(LOW Voltage)

K6.0 ELECTRICAL CHARACTERISTICS

Item	Symbol	Min.	Type	Max.	Unit.	Note
Power supply voltage	VDD	3.0	3.3	3.6	V	GND=0
	VGH	15.0	16.0	17.0	V	GND=0
	VGL	-6.0	-5.0	-4.0	V	GND=0
	AVDD	5.5	6.0/	6.5	V	AGND=0
	VIL	0		0.3VDD	V	GND=0
	VIH	0.7VDD		VDD	V	GND=0
	VCOM		4.5		V	GND=0
Power consumption	IVDD		520	600	mA	
Operation Temperature	Тор	-20		70	$^{\circ}$ C	
Storage Temperature	Tst	-30		80	$^{\circ}$ C	
LED Reverse Voltage	Vr	-		(5)	V	Each LED
LED Forward Current	If	-		(35)	mA	Each LED

6.2 Back-Light Unit

The backlight system is an edge-lighting type with 30 LED.

The characteristics of the LED are shown in the following tables.

Item	Symbol	Min.	Тур.	Max.	Unit	Note
LED current	IL	-	200	-	mA	(2)
LED Voltage	VL		9.6	10.5	V	
Operating LED life time	Hr	50000	-	-	Hour	(1)(2)

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: $Ta=25\pm3$ °C, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note (2) The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL=200mA. The LED lifetime could be decreased if operating IL is larger than 200mA. The constant current driving method is suggested



Tel: 86-755-23037763



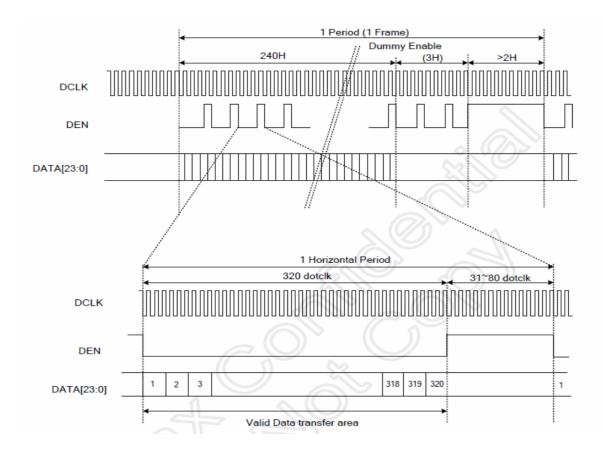




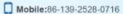
6.3 AC Characteristics

Signal	Parameter	Symbol	Min.	Тур.	Max.	Unit.	Note
DCLK	DCLK period	TOSC	-	156	-	ns	
DCLK	Frequency	FOSC	-	6.4	-	MHz	
RGB	Data setup time	TSU	12	-	-	ns	
DATA	Data hold time	THD	12	-	-	ns	
	Hsync period	TH	-	408	-	TOSC	
	Hsync pulse width	THS	5	30	-	TOSC	
	Display Period	THDP		320		TOSC	
Hsync	Back-Porch	THB		38		TOSC	
	Front-Porch	THF		20		TOSC	
	Hsync setup time	THts	12	-	-	ns	
	Hsync Hold time	THth	12	-	-	ns	
	Vsync period	TV	-	262	-	TH	
	Vsync pulse width	TVS	-	3	-	TH	
	Back-Porch	TVB		16		TH	
Vsync	Display Period	TVD		240		TH	
	Front Porch	TVF		3		TH	
	Vsync setup time	TVts	12	-	-	ns	
	Vsync Hold time	TVth	12	-	-	ns	
	Vsync-DEN time	TVSE	-	19	-	TH	
DEN	Hsync-DEN time	THE	-	68	-	TOSC	
	DEN plus width	TEP	-	320	-	TOSC	

Note: If DEN is fixed to low, the SYNC mode is used. Otherwise DE mode is used. When SYNC mode is used, 1st data start from 68th CLK after H-sync falling



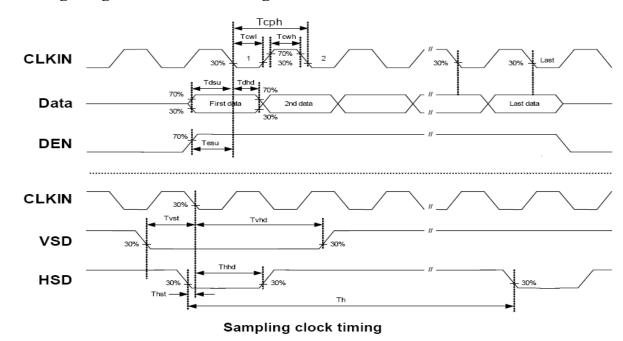


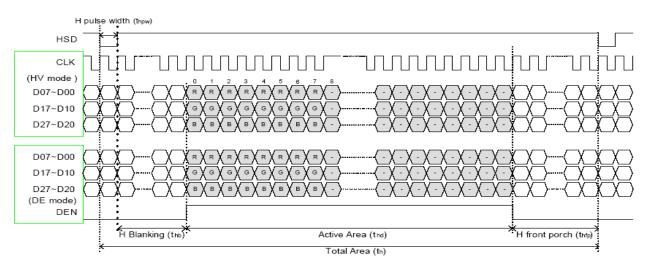




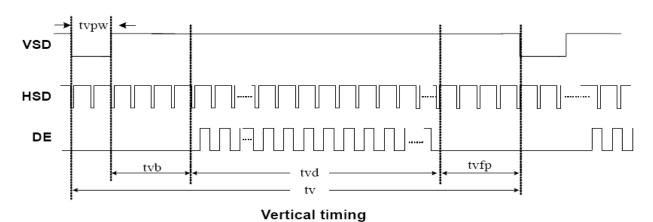


6.4 Timing Diagram of Interface Signal





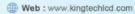
Horizontal display timing range





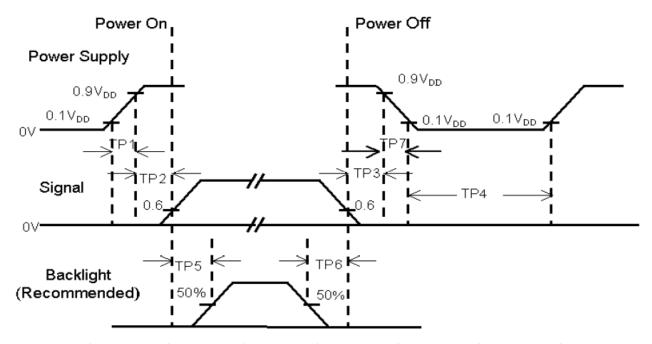








6.5 Power Sequence



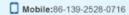
Item	Min.	Тур.	Max.	Unit	Remark
TP1	0.5		10	msec	
TP2	0		50	msec	
TP3	0		50	msec	
TP4	1000			msec	
TP5	200			msec	
TP6	200			msec	
TP7	0.5		10	msec	

Note: (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD}.

- (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- (4) TP4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.



Tel: 86-755-23037763







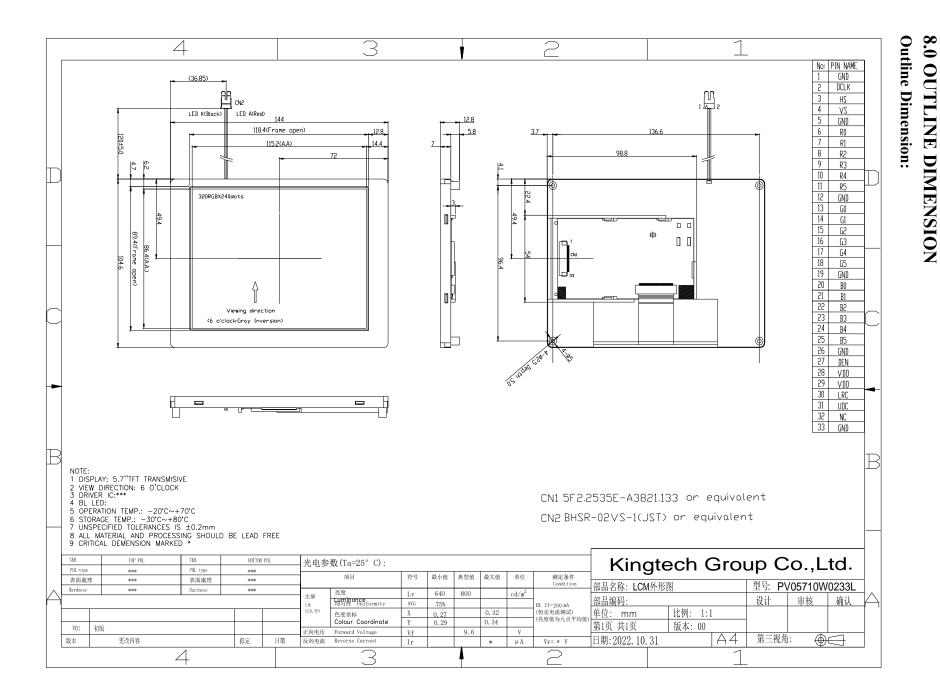
7.0 Reliability test items

NO.	Item	Conditions	Remark		
1	High Temperature Storage	Ta=+80°C,240hrs	Inspection		
2	Low Temperature Storage	Ta=-30°C,240hrs	after2~4 hours		
3	High Temperature Operation	Ta=+70°C,240hrs	storage at room		
4	Low Temperature Operation	Ta=-20°C,240hrs	temperature, the		
5	High Temperature and High Humidity(Operation)	Ta=+60°C, 90%RH, 240hrs	sample shall be free from defects 1. Air bubble in		
6	Thermal cycling Test (non operation)	-20°C(30min)→+70°C(30min),100cycles	the LCD 2. Sealleak		
7	Electrostatic discharge	200V 200pf(0ohm) 1time/each terminal	3. non-display		
8	Vibration	1. Random:	4. missing		
		1.04 Grms,5~500HZ,	segmnents		
		X/Y/Z,30min/each direction	5. glass crack		
		2. Sine:	6. current idd is		
		Freq. Range:8~33.3hz	twice higher		
		Stoke:1.3mm	than initial value.		
		Sweep:2.9G,33.3~400HZ			
		X/Z:2hr,Y:4hr,cyc:15min			
9	Shock	100G,6ms, \pm X, \pm Y, \pm Z	JIS C7021,A-10		
		3 times for each direction	(Condition)		
10	Vibration(with carton)	Random:0.015G∧2/HZ, 5~200HZ			
		-6dB/octave,200~400HZ			
		XYZ each dirction:2hr			
11	Drop (with carton)	Height:60cm	JIS Z0202		
		1corner,3edges,6surfaces			

Note:

- 1. There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.
- 2.the test samples should be applied to only one test item
- 3.for damp proof test, Pure water(resistance>10M ohm)should be used
- 4.in case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part
- **5.Failure** Judgment Criterion:Basic Specification, Electrical Characteristic, Mechanical Characteristic,Optical Characteristic







Tel: 86-755-23037763







9.0 GENERAL PRECAUTION

9.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life threatening or otherwise catastrophic.

9.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. Kingtech does not warrant the module, if customers disassemble or modify the module.

9.3 Breakage of LCD Panel

- 9.3.1.If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 9.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 9.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 9.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

9.4 Electric Shock

- 9.4.1. Disconnect power supply before handling LCD module.
- 9.4.2. Do not pull or fold the LED cable.
- 9.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

9.5 Absolute Maximum Ratings and Power Protection Circuit

9.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged. 9.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time. 11.5.3. It's recommended to employ protection circuit for power supply.

9.6 Operation

- 9.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 9.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.



Tel: 86-755-23037763

Mobile:86-139-2528-0716





- 9.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- 9.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 9.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

9.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

9.8 Static Electricity

- 9.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 9.8.2. Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

9.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

9.10 Disposal

When disposing LCD module, obey the local environmental regulations.

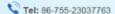
10. Package Specification

- 10.1 Packing format
- (1) package quantity in one carton: 60PCS.
- (2) Carton size:43mmX37mmX18mm.













1/2

I Area

O Area



11. Visuals Specification: 1)Note General 1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kingtech, and an additional standard shall be determined by mutual consent. 2. This inspection standard about the image quality shall be applied to any defect within the effective viewing area and shall not be applicable to outside of the area. 3. Inspection conditions Luminance : 500 Lux min. **Inspection distance** : 300 mm. **Temperature** : 25±5°C Direction : Directly above Dot defect **Definition of Bright dot** The dot is constantly "on" when power applied to the LCD, inspection defect even when all "Black" data sent to the screen. Inspection tool: 5% Transparency neutral density filter. Count dot: If the dot is item visible through the filter. Don't count dot: If the dot is not visible through the filter. В dot defect Black dot The dot is constantly "off" when power applied to the LCD, even when all "White" data sent to the screen. defect Adjacent dot Adjacent dot defect is defined as two or more bright dot defects or black dot defects. dot defect Visible operating (all pixels "Black" External Bubble ,scratch(foreign Particle inspection polarizer, Cell, Backlight) or "White") and non operating. Appearance Does not satisfy the value at the spec. inspection Others LED wires Damaged to the LED wires, connector, pin, functional failure or appearance failure. Definition **Definition of circle:** definition of linear size definition Area I/O of Size → 1/4 ←

d = (a + b)/2









2) Standard

2) Stand		1			T		
Classification		Ins	Judgment Standard				
Defect (in	Dot	Area	I O				
LCD glass)	defect	Bright dots(Note: Visib	N≤2				
		1:D≤0.15mm:No count); D>0.15mm acceptable: 0				
		Dark dots (0.15mm <d< th=""><th colspan="3">N≤3</th></d<>	N≤3				
		Bright dot-2Adjacent	N≤0				
		Dark dot-2Adjacent	Dark dot-2Adjacent				
		Dark or bright dots-3 a	and more adjacent(note6)		N≤0		
		Total bright and dark of	Total bright and dark dots				
		Minimum distance bet	ween bright dots		5mm		
		Minimum distance bet	ween dark dots		5mm		
	Minimum distance between bright and bright dots				5mm		
	Other	White	Size (mm)	A	cceptable numl	oer	
		dot ,dark dot	d≤0.2	N	eglected		
		(circle)	0.2mm <d≤0.3mm< th=""><th colspan="3">N≤4</th></d≤0.3mm<>	N≤4			
			N≤2				
			N	Not allowable			
Visual defect	1	Foreign partial	al Circular foreign Vi		Visible under:ND5%		
			•)≤0.15mm:No c	ount	
			9-11 Sp - 9		:0.15mm <d≤0.3mm,n≤4< th=""></d≤0.3mm,n≤4<>		
					3:D>0.3mm:Not allowable		
			Linear foreign	nvisible under ND5%			
			material:	.1mm <w≤0.3mm,< th=""></w≤0.3mm,<>			
			bright or dark line	0.3mm <l≤1.5mm,n≤4< th=""></l≤1.5mm,n≤4<>			
				Visible under ND5%			
			0.03		0.05mm≤w≤0.1mm,		
				0.31		0.3mm≤L≤0.7mm,N≤4	
		Polarizer	Linear scratch 1:1		1:BM:No Count		
					2:Pixel area		
					0.05mm≤w≤0.2mm,		
				1.0	1.0mm≤L≤5.0mm,N≤4		
			2 day 2 de promis		1:BM:No Count		
					2:Pixel area		
				0.15mm≤D<0.3mm,N≤4			
		Mura & leak	N	ND5%			