# Display Module SPECIFICATION Model: PV05710W0233L 

| Customer |  |
| :--- | :--- |
| Customer NO. |  |
| Approve By |  |

For Solution ---5.7 inch ;320(W)XRGBX240(H)
Owner:
Version: V01
Document ID: PV05710W0233L

## Approved by

## Record of Revisions

| Rev | Date | Sub-Model | Description of change |
| :--- | :--- | :---: | :--- |
| V01 | Nov. 21 ${ }^{\text {th } 2022}$ | PV05710W0233L | Preliminary Product Specification was first <br> issued. |

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## 1. General description

### 1.1 Introduction

Kingtech PV05710W0233L is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 5.7 (4:3) inch diagonally measured active display area with QVGA ( 320 horizontal by 240 vertical pixel) resolution.

### 1.2 Features

5.7(4:3 diagonal) inch configuration

18 bits TTL interface
LED Backlight
Up/Down, Left/Right reversion selection
RoHS Compliance

### 1.3 Applications

Mobile NB,GPS
Personal Navigation Device
Multimedia applications and Others AV system

### 1.4 General information

| Item | Specification | Unit |
| :--- | :--- | :--- |
| Outline Dimension | $104.6 \times 144.0 \times 12.8($ Typ.) | mm |
| Display area | $115.2(\mathrm{H}) \times 86.4(\mathrm{~V})$ | mm |
| Number of Pixel | $320 \mathrm{RGB}(\mathrm{H}) \times 240(\mathrm{~V})$ | pixels |
| Pixel pitch | $0.36(\mathrm{H}) \times 0.36(\mathrm{~V})$ | mm |
| Pixel arrangement | RGB Vertical stripe |  |
| Display mode | Normally white |  |
| Surface treatment | Antiglare, Hard-Coating(3H) with EWV film |  |
| Weight | 200(Typ.) | g |
| Back-light | Single LED (Side-Light type) |  |
| Power Consumption | $2.5($ Max.) | w |

### 1.5 Mechanical Information

| item |  | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Module Size | Horizontal(H) | 104.3 | 104.6 | 104.9 | mm |
|  | Vertical(V) | 143.7 | 144.0 | 144.3 | mm |
|  | Depth(D) | 12.6 | 12.8 | 13.0 | mm |

### 2.0 ABSOLUTE MAXIMUM RATINGS

### 2.1 Electrical Absolute Rating

### 2.1.1 TFT LCD Module

| Item | Symbol | Min. | Max. | Unit. | Note |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Power supply voltage | VDD | -0.3 | 7.0 | V | GND $=0$ |
|  | VGH | 0.3 | 40 | V | GND $=0$ |
|  | VGL | -20 | 0.3 | V | GND $=0$ |
|  | AVDD | -0.3 | 7.0 | V | AGND $=0$ |
|  | VCOM | 0 | 6 | V |  |
|  | V1 | -0.3 | VDD +0.3 | V |  |

### 2.1.2 Back-Light Unit

| Item | Symbol | MIN. | TYP. | MAX. | Unit | Note |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Forward voltage | Vf | -- | 9.6 | 10.5 | V | $(1)(2)(3)$ |
| Forward current | If | -- | 200 |  | mA | $(1)(2)(3)$ |
| Power Consumption | PBL | -- | 1920 |  | mW |  |

## Note:

(1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.
(2) $\mathrm{Ta}=25 \pm 2^{\circ} \mathrm{C}$
(3) Test Condition: LED current 200 mA

### 2.2 Environment Absolute Rating

| Item | Symbol | Min. | Max. | Unit | Remarks |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Operating Temperature | Topa | $\mathbf{- 2 0}$ | $+\mathbf{7 0}$ | ${ }^{\circ} \mathrm{C}$ |  |
| Storage Temperature | Tstg | $\mathbf{- 3 0}$ | $+\mathbf{8 0}$ | ${ }^{\circ} \mathrm{C}$ |  |

### 3.0 OPTICAL CHARACTERISTICS

### 3.1 Optical specification:



### 3.2 Measuring Condition

Measuring surrounding: dark room ,LED current IL: 200mA
Ambient temperature: $\mathbf{2 5} \pm \mathbf{2 0 C}$
15min. warm-up time.

### 3.3 Measuring Equipment

FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics. Measuring spot size: $20 \sim 21 \mathrm{~mm}$

Note (1) Definition of Viewing Angle :


Note (2) Definition of Contrast Ratio (CR):
Measured at the center point of panel


Note (3) Definition of Response Time: Sum of TR and TF


Note (4) Definition of optical measurement setup


Note (5) Definition of brightness uniformity


$$
\text { Luminance uniformity }=\frac{(\text { Min Luminance of } 9 \text { points })}{(\text { Max Luminance of } 9 \text { points) }} \times 100 \%
$$

Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optimal view direction).

Note (7) Measured at the brightness of the panel when all terminals of LCD panel are electrically open.

### 4.0 BLOCK DIAGRAM

### 4.1 TFT LCD Module



### 4.2 Pixel Format

|  | Color a Gray Scale | Data Signal |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | R7 | R6 | R5 | R4 | R3 | R2 | R1 | RO | G7 | G6 | G5 | G4 | G3 | G2 | G1 | GO | B7 | B6 | B5 | B4 | B3 | B2 | B1 | BO |
|  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Color | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Red(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Red(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Red | Red(127) | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
|  | Red(254) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Red(255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| reen | Green(127) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
|  | Green(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Green(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
|  | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Blue | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
|  | Blue(127) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
|  | Blue(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
|  | Blue(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

### 5.0 INTERFACE PIN CONNECTION

5.1 TFT LCD ModuleCN2 (Input signal): FPC Down Connector: 5F2.2535E-A3821.133, or Equivalent 33pin.

| Terminal <br> No. | Symbol | IO | Functions |
| :---: | :---: | :---: | :---: |
| 1 | GND | P | Ground |
| 2 | DCLK | I | Sample clock |
| 3 | HS | I | Horizontal Sync Input |
| 4 | VS | I | Vertical Sync Input |
| 5 | GND | P | Ground |
| 6 | R0 | I | Red data(LSB) |
| 7 | R1 | I | Red data |
| 8 | R2 | I | Red data |
| 9 | R3 | I | Red data |
| 10 | R4 | I | Red data |
| 11 | R5 | I | Red data(MSB) |
| 12 | GND | P | Ground |
| 13 | G0 | I | Green data (LSB) |
| 14 | G1 | I | Green data |
| 15 | G2 | I | Green data |
| 16 | G3 | I | Green data |
| 17 | G4 | I | Green data |
| 18 | G5 | I | Green data(MSB) |
| 19 | GND | P | Ground |
| 20 | B0 | I | Blue data(LSB) |
| 21 | B1 | I | Blue data |
| 22 | B2 | I | Blue data |
| 23 | B3 | I | Blue data |
| 24 | B4 | I | Blue data |
| 25 | B5 | I | Blue data(MSB) |
| 26 | GND | P | Ground |
| 27 | DEN | I | Data Input Enable |
| 28 | VDD | P | Power for Digital Circuit |
| 29 | VDD | P | Power for Digital Circuit |
| 30 | LRC | I | Left / right selection |
| 31 | UDC | I | Up/down selection |


| 32 | NC | 1 | No connection |
| :---: | :---: | :---: | :---: |
| 33 | GND | P | Power Ground |

## Note: I:input O: output P: Power

### 5.2 Backlight Unit

CN2 LED Power Source (BHSR-02VS-1) or equivalent
Mating connector:(SBHT-002T-P0.5) or equivalent

| Terminal NO. | Symbol | Function |
| :--- | :--- | :--- |
| 1 | VL | LED Power supply(High Voltage) |
| 2 | GL | LED Power supply(LOW Voltage) |

K6.0 ELECTRICAL CHARACTERISTICS

| Item | Symbol | Min. | Type | Max. | Unit. | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Power supply voltage | VDD | 3.0 | 3.3 | 3.6 | V | GND=0 |
|  | VGH | 15.0 | 16.0 | 17.0 | V | GND=0 |
|  | VGL | -6.0 | -5.0 | -4.0 | V | GND=0 |
|  | AVDD | 5.5 | 6.0/ | 6.5 | V | AGND=0 |
|  | VIL | 0 | -- | 0.3VDD | V | GND=0 |
|  | VIH | 0.7VDD | -- | VDD | V | GND=0 |
|  | VCOM | -- | 4.5 | -- | V | GND=0 |
| Power consumption | IVDD | -- | 520 | 600 | mA |  |
| Operation Temperature Storage Temperature | Top | -20 |  | 70 | ${ }^{\circ} \mathrm{C}$ |  |
|  | Tst | -30 |  | 80 | ${ }^{\circ} \mathrm{C}$ |  |
| LED Reverse Voltage | Vr | - |  | (5) | V | Each LED |
| LED Forward Current | If | - |  | (35) | mA | Each LED |

### 6.2 Back-Light Unit

The backlight system is an edge-lighting type with30LED.
The characteristics of the LED are shown in the following tables.

| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| LED current | IL | - | $\mathbf{2 0 0}$ | - | mA | $(2)$ |
| LED Voltage | VL | -- | 9.6 | $\mathbf{1 0 . 5}$ | V |  |
| Operating LED life time | Hr | $\mathbf{5 0 0 0 0}$ | - | - | Hour | (1)(2) |

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: $\mathbf{T a}=\mathbf{2 5} \pm \mathbf{3}{ }^{\circ} \mathrm{C}$, typical IL value indicated in the above table until the brightness becomes less than $\mathbf{5 0 \%}$.
Note (2) The "LED life time" is defined as the module brightness decrease to $50 \%$ original brightness at $\mathbf{T a}=25^{\circ} \mathrm{C}$ and $\mathrm{IL}=\mathbf{2 0 0} \mathrm{mA}$. The LED lifetime could be decreased if operating IL is larger than 200 mA . The constant current driving method is suggested

### 6.3 AC Characteristics

| Signal | Parameter | Symbol | Min. | Typ. | Max. | Unit. | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DCLK | DCLK period | TOSC | - | 156 | - | ns |  |
|  | Frequency | FOSC | - | 6.4 | - | MHz |  |
| $\begin{aligned} & \text { RGB } \\ & \text { DATA } \end{aligned}$ | Data setup time | TSU | 12 | - | - | ns |  |
|  | Data hold time | THD | 12 | - | - | ns |  |
| Hsync | Hsync period | TH | - | 408 | - | TOSC |  |
|  | Hsync pulse width | THS | 5 | 30 | - | TOSC |  |
|  | Display Period | THDP |  | 320 |  | TOSC |  |
|  | Back-Porch | THB |  | 38 |  | TOSC |  |
|  | Front-Porch | THF |  | 20 |  | TOSC |  |
|  | Hsync setup time | THts | 12 | - | - | ns |  |
|  | Hsync Hold time | THth | 12 | - | - | ns |  |
| Vsync | Vsync period | TV | - | 262 | - | TH |  |
|  | Vsync pulse width | TVS | - | 3 | - | TH |  |
|  | Back-Porch | TVB |  | 16 |  | TH |  |
|  | Display Period | TVD |  | 240 |  | TH |  |
|  | Front Porch | TVF |  | 3 |  | TH |  |
|  | Vsync setup time | TVts | 12 | - | - | ns |  |
|  | Vsync Hold time | TVth | 12 | - | - | ns |  |
| DEN | Vsync-DEN time | TVSE | - | 19 | - | TH |  |
|  | Hsync-DEN time | THE | - | 68 | - | TOSC |  |
|  | DEN plus width | TEP | - | 320 | - | TOSC |  |

Note: If DEN is fixed to low, the SYNC mode is used. Otherwise DE mode is used. When SYNC mode is used, 1st data start from 68th CLK after H-sync falling


### 6.4 Timing Diagram of Interface Signal



Sampling clock timing


Horizontal display timing range


Vertical timing

### 6.5 Power Sequence



Note: (1) The supply voltage of the external system for the module input should be the same as the definition of $\mathrm{V}_{\mathrm{DD}}$.
(2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
(3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
(4) TP4 should be measured after the module has been fully discharged between power off and on period.
(5) Interface signal shall not be kept at high impedance when the power is on.

### 7.0 Reliability test items

| NO. | Item | Conditions | Remark |
| :---: | :---: | :---: | :---: |
| 1 | High Temperature Storage | $\mathbf{T a}=+80^{\circ} \mathrm{C}, \mathbf{2 4 0 h r s}$ | Inspection after2~4 hours storage at room temperature, the sample shall be free from defects <br> 1. Air bubble in the LCD <br> 2. Sealleak <br> 3. non-display <br> 4. missing segmnents <br> 5. glass crack <br> 6. current idd is twice higher than initial value. |
| 2 | Low Temperature Storage | Ta=-30 ${ }^{\circ} \mathrm{C}, \mathbf{2 4 0 h r s}$ |  |
| 3 | High Temperature Operation | Ta $=+70^{\circ} \mathrm{C}, 240 \mathrm{hrs}$ |  |
| 4 | Low Temperature Operation | $\mathrm{Ta}=-20^{\circ} \mathrm{C}, 240 \mathrm{hrs}$ |  |
| 5 | High Temperature and High Humidity(Operation) | Ta $=+60{ }^{\circ} \mathrm{C}, \mathbf{9 0 \% R H}, 240 \mathrm{hrs}$ |  |
| 6 | Thermal cycling Test (non operation) | $-20{ }^{\circ} \mathrm{C}(30 \mathrm{~min}) \rightarrow+70^{\circ} \mathrm{C}(30 \mathrm{~min}), 100$ cycles |  |
| 7 | Electrostatic discharge | 200V 200pf(0ohm) 1time/each terminal |  |
| 8 | Vibration | 1. Random: <br> 1.04 Grms,5~500HZ, $\mathrm{X} / \mathrm{Y} / \mathrm{Z}, 30 \mathrm{~min} /$ each direction <br> 2. Sine: <br> Freq. Range: $\mathbf{8}^{\sim} \mathbf{3 3 . 3 h z}$ <br> Stoke:1.3mm <br> Sweep:2.9G,33.3~400HZ <br> X/Z:2hr,Y:4hr,cyc:15min |  |
| 9 | Shock | $\text { 100G,6ms, } \pm X, \pm Y, \pm Z$ <br> 3 times for each direction |  |
| 10 | Vibration( with carton) | $\begin{aligned} & \text { Random: } 0.015 \mathrm{G} \wedge 2 / \mathrm{HZ}, 5 \sim 200 \mathrm{HZ} \\ & \text {-6dB/octave, } 200 \sim 400 \mathrm{HZ} \\ & \mathrm{XYZ} \text { each dirction: } 2 \mathrm{hr} \end{aligned}$ |  |
| 11 | Drop (with carton) | Height: 60 cm <br> 1corner,3edges,6surfaces | JIS Z0202 |

## Note:

1.There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.
2.the test samples should be applied to only one test item
3.for damp proof test, Pure water(resistance $>10 \mathrm{M} \mathrm{ohm}$ )should be used
4.in case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part
5.Failure Judgment Criterion:Basic Specification, Electrical Characteristic, Mechanical Charateristic,Optical Characteristic



### 9.0 GENERAL PRECAUTION

### 9.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life threatening or otherwise catastrophic.

### 9.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. Kingtech does not warrant the module, if customers disassemble or modify the module.

### 9.3 Breakage of LCD Panel

9.3.1.If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
9.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.
9.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
9.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

### 9.4 Electric Shock

9.4.1. Disconnect power supply before handling LCD module.
9.4.2. Do not pull or fold the LED cable.
9.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

### 9.5 Absolute Maximum Ratings and Power Protection Circuit

9.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged. 9.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time. 11.5.3. It's recommended to employ protection circuit for power supply.

### 9.6 Operation

9.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead. 9.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
9.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
9.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
9.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

### 9.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

### 9.8 Static Electricity

9.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
9.8.2. Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

### 9.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

### 9.10 Disposal

When disposing LCD module, obey the local environmental regulations.

## 10. Package Specification

10.1 Packing format
(1) package quantity in one carton :60PCS .
(2) Carton size $: 43 \mathrm{mmX} 37 \mathrm{mmX18mm}$.


## 11.Visuals Specification:

1)Note

2) Standard


